




Compact  
press brake control

## RELIABLE & EXPERIENCED CHOICE FOR PRESS BRAKE CONTROL

**Delem**

**DA<sup>50</sup>**  
Touch

Model	DA-53T	DA-53Tx	DA-58Tx
Appearance			
Screen	10.1"	15.6"	18.5"
Resolution	1024x600 px	1366x768 px	1366x768 px
Maximum Axis	4+1	4+1 6+1*	4+1 6+1*
Country	Netherlands	Netherlands	Netherlands
Standard Programming	Manual programming and 2D simulation	2D programming* and 2D simulation	2D programming and 2D simulation
3D DXF Drawings import	/	/	/
Language	BR, CN, CZ, DK, NL, EN, FI, FR, DE, GR, HU, IT, JP, KR, LT, PL, PT, RO, RU, SI, ES, SE, TR		

/ available    ● standard    \* Optional

Solutions which  
neatly fit the  
application

Press brake control





## Modular press brake control



### RELIABLE & EXPERIENCED CHOICE FOR PRESS BRAKE CONTROL

CM-tech has chosen the very powerful new generation DELEN controller of press brakes from Netherlands, since 2001 and the DELEM design and the high quality of all the construction details, guarantee prestigious performances and long product life.




Model	DA-66T	DA-66S	DA-69T	DA-69S
Appearance				
Screen	17"	24"	17"	24"
Resolution	1280 x 1024 px	1920 x 1080 px	1280 x 1024 px	1920 x 1080 px
Maximum Axis	8+1	8+1	8+1	8+1
Country	Netherlands	Netherlands	Netherlands	Netherlands
Standard Programming	2D programming and 3D simulation	2D programming and 3D simulation	3D programming and 3D simulation	3D programming and 3D simulation
3D DXF Drawings import	*	*	●	●
Language	BR, CN, CZ, DK, NL, EN, FI, FR, DE, GR, HU, IT, JP, KR, LT, PL, PT, RO, RU, SI, ES, SE, TR			

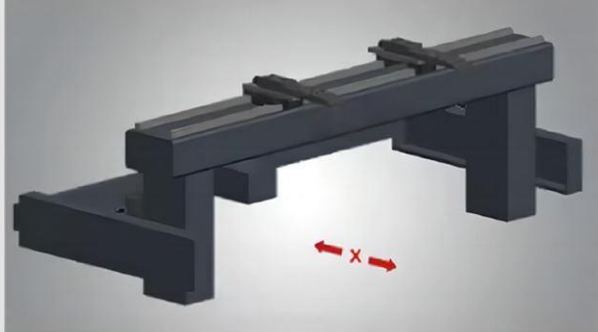
/ available   ● standard   \* **Optional**

Solutions which  
neatly fit the  
application

Press brake control

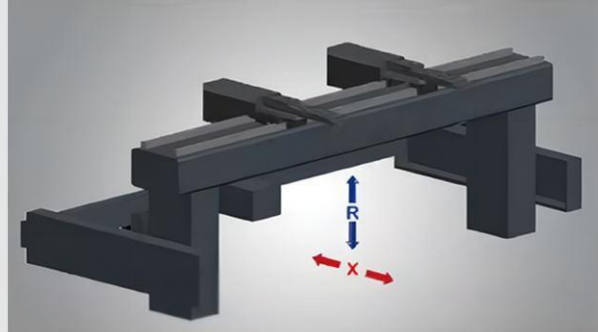


## BACKGAUGE



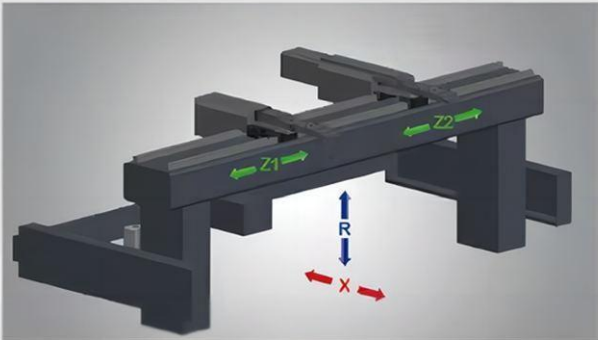
### BACKGAUGE 1 AXIS

Backgauge With X-axis  
with optional joystick Z1, Z2



### BACKGAUGE 2 AXES \*

Backgauge with X and R axes  
with optional joystick Z1, Z2



### BACKGAUGE 4 AXES \*

BackGauge with X, R,Z1,Z2 axes



### BACKGAUGE 6 AXES \*

BackGauge with X1,X2,R1,R2,Z1,Z2 axes

## BACK-GAUGE SYSTEM

<b>Y1</b>	Left cylinder electro-hydraulic synchronous closed loop control axis
<b>Y2</b>	Right cylinder electro-hydraulic synchronous closed loop control axis
<b>X</b>	Back gauge moving axis (back and front)
<b>R</b>	Back gauge moving axis (up and down)
<b>Z</b>	Stop finger moving axes
<b>V</b>	CNC crowning axis

\* Optional